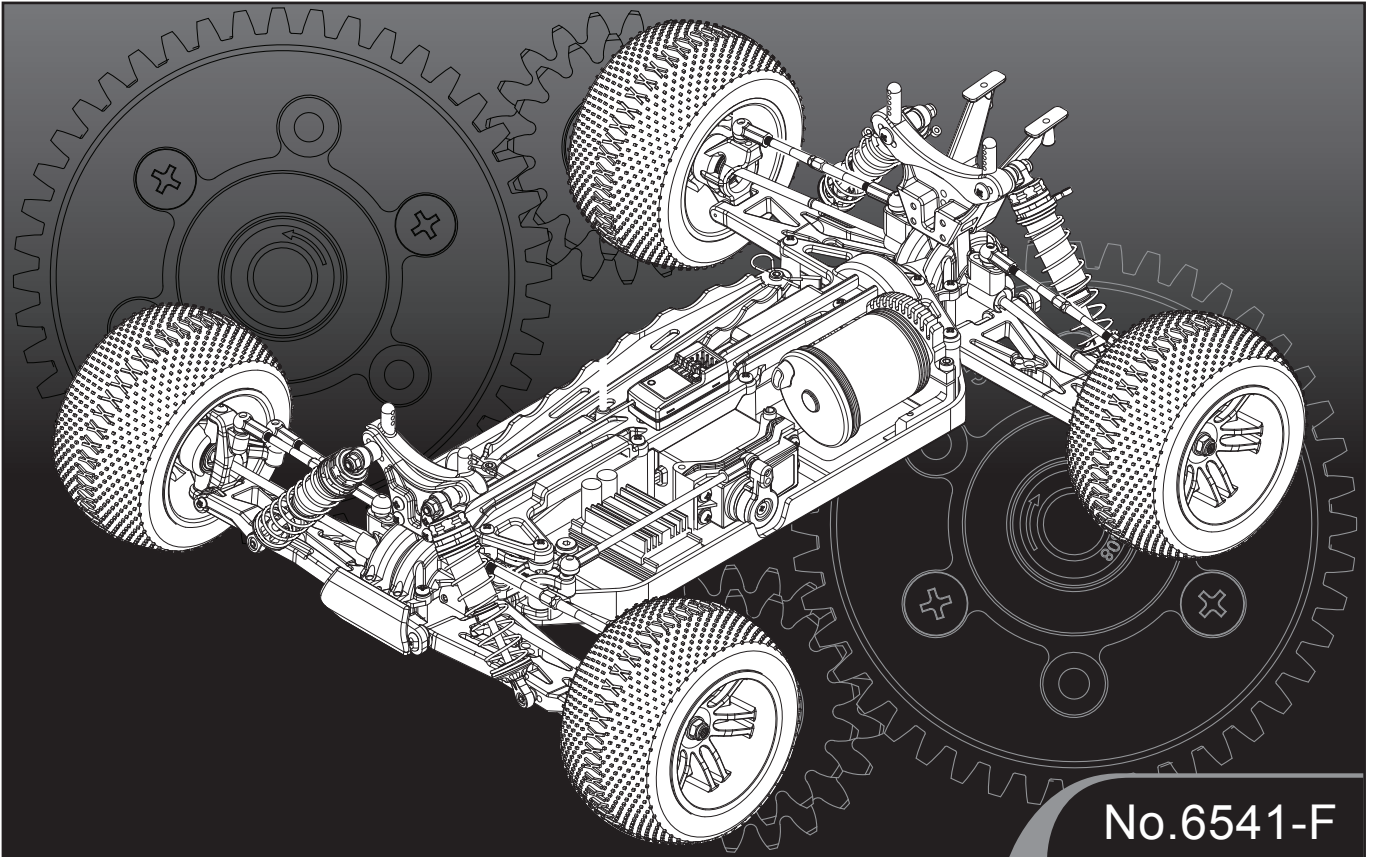




SPARROWHAWK XXT



No.6541-F



This radio control model car is not a toy! Before beginning assembly, please read this manual thoroughly.

本產品為高性能模型非一般玩具，組裝與操作前請詳閱本產品說明書。

The contents are subject to change without prior notice due to product improvements and specification changes.

本套件所附之零件可能跟圖示有所差異。因產品後續之設計研發或功能不斷改善之原因，我們將保留產品規格變更權利，不再另行通知使用者。

Maintenance Manual & Parts Catalogue 維修說明書及零件包型錄

Introduction 前言

Thank you for purchasing this Thunder Tiger product. This manual contains the steps and instructions required to assemble your car. Please read this manual completely before attempting to start maintenance. Follow the directions in this manual closely to reduce problems during operation. We offer online help on our www.acehobby.com or www.thundertiger.com and forums and our product specialists are ready to take your call if you have any technical questions. Have fun and enjoy the exciting world of R/C.

感謝您購買雷虎科技 SPARROWHAWK XXT 電動卡車。雷虎科技一向以提供最高品質的產品及服務作為持續努力的目標，並藉由參與競賽及重覆測試產品，不斷累積經驗，進而提昇設計及製造品質，期望能呈現給您最頂級之工藝產品。本使用說明書包含了組裝及維修本產品前所需注意的重要事項，建議您在開始組裝及維修本產品之前，能詳閱此說明書，並熟悉本產品之組裝步驟及維修程序。若是您在產品的使用上有任何的疑問，歡迎多加利用我們所提供的24小時諮詢留言版或洽詢雷虎科技授權經銷商。雷虎科技的全球英文網址為 www.thundertiger.com，我們將竭誠為您服務！

Safety Precautions 安全注意事項

Please read all of the instructions and familiarize yourself with the product and its controls before operation.

1. This product is not a toy. It is a high performance model car therefore it is important to familiarize yourself with the model, its manual, and its construction before assembly or operation. Adult supervision is necessary for children operating this model.
2. Always keep this instruction manual on hand during assembly and for operating reference.
3. Do not use a power screwdriver to install screws into plastic parts. A power screwdriver's high rotation speed can heat up the screw being installed which can result in some melting of the plastic parts or stripped threads.
4. For best performance, it is important to make sure all the moving parts can move freely without binding.
5. This product, its parts, and its assembly tools can be harmful to your health. Always exercise extreme caution when assembling and operating this product. Keep away from any high speed rotating parts during operation.

感謝您購買雷虎科技產品，在您開始操作本產品前，請詳閱本產品說明書。

1. 本產品為高性能模型產品非一般玩具，組裝與操作過程皆須由成人陪同。請詳讀此本使用說明書，避免因組裝錯誤與操作不當造成損壞。
2. 請妥善保管此說明書，對於後續維修、操控說明將可提供您協助。
3. 請勿使用電動工具旋緊自攻螺絲於塑膠零件上，可能導致塑膠零件融化或滑牙。
4. 請檢視所有活動部位零件是否不受干涉，可靈活作動，以達到車輛最佳性能。
5. 此項產品具有相當之危險性，於組裝、調整、操控上的不熟悉都可能造成自身或他人的傷害，當發生這些傷害事件時製造商是可以免除責任的，建議您於初次使用本產品前，先行請教具有相當程度經驗同好或是專業雷虎經銷商與模型專賣店。

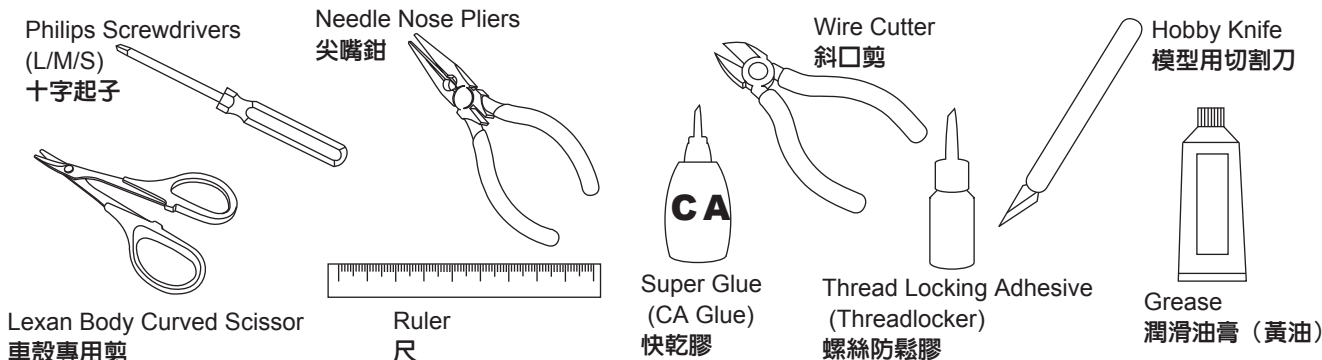
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Tools Included 內附工具



Tools Required For Assembly 組裝維修工具



Manual Format 說明書使用方式

How to read the instruction manual? 說明書導讀

- A:** The manual indicates the assembly step number and the parts that are to be assembled.
 - B:** The manual displays actual size drawings, and part quantities used.
 - C:** All parts, except screws, are identified by their order numbers. When purchasing spare parts, identify the part required and cross reference this to the spare parts list in the end of this manual, which shows the spare parts and the corresponding order numbers.
 - D:** This instruction manual uses several symbols. Pay careful attention to them during construction. Details are given at the bottom of each page.
- A:** 顯示組立步驟及需組立之零件部位
 - B:** 零件實際對照尺寸及使用數量
 - C:** 請比對零件形狀以及後附零件料號對照圖示找出需求零件料號
 - D:** 操作說明符號可更有效協助組裝者使用此說明書，請依說明書符號指示進行組裝步驟

Example 說明範例

STEP6 Front Suspension 前擺臂懸吊組

① 10x15x4mm Ball Bearing 4
② 6mm Ball Stud 2
③ Caster Block Bushing 4
④ 3x12mm BT Machine Screw 4

Marked "L" 標示 "L"

In the chassis set, these dog bones have been assembled in one-piece unit.
原廠已組配完成

Symbols Used Throughout The Manual 符號說明

Apply C.A Glue
使用快乾膠黏合

Apply silicon oil
使用模型專用矽油

Assemble as many times as specified
依指示組裝所需數量

Assemble left and right side the same way
左右側組件相同

Assemble in right order
依標示順序組裝

Drill holes with the specified diameter
依標示尺寸鑽孔

Hint
組裝提示

Must be purchased separately
改裝品需另購

Cut off shaded portion
依標示部分裁切

Ensure smooth, non-binding movement when assembling
確認組件靈活度


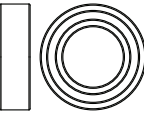




Pay close attention here
注意組裝步驟

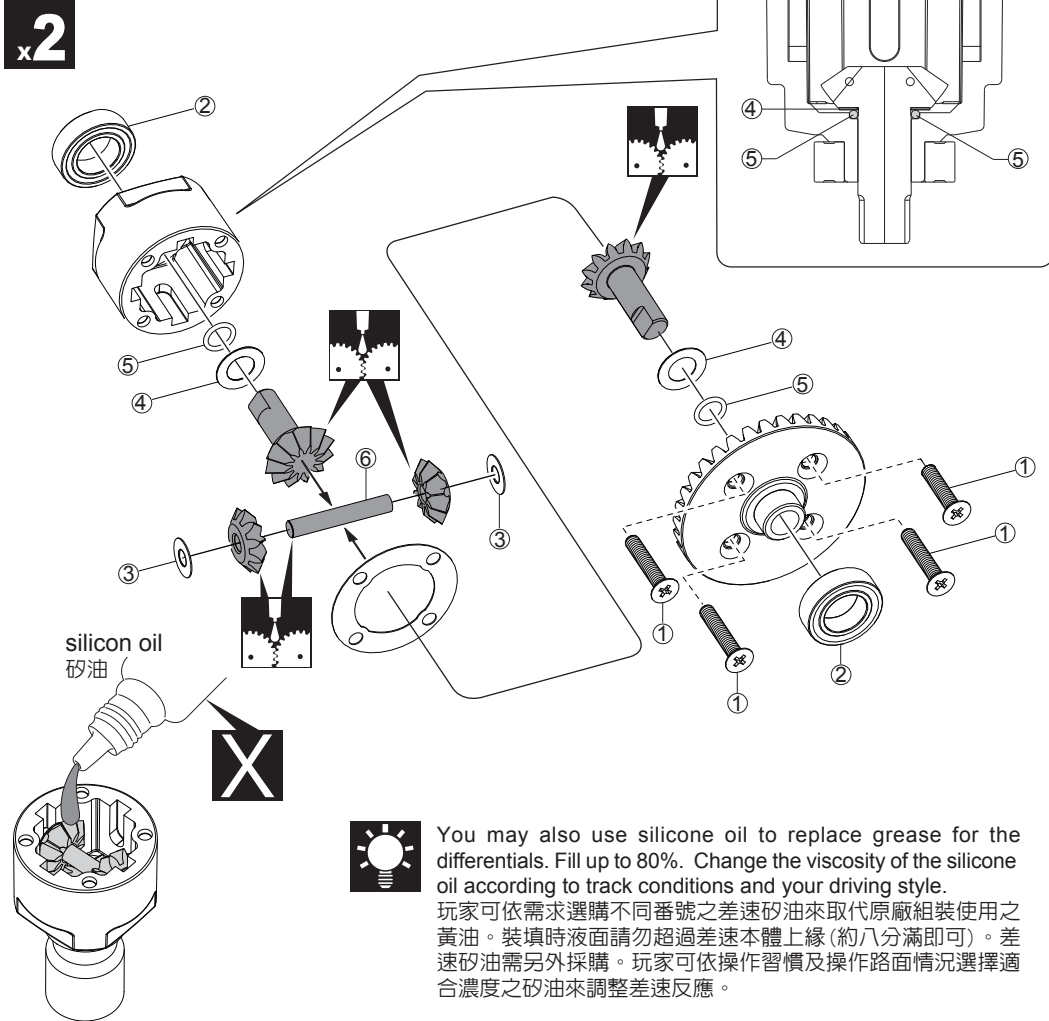
Cut off excess
裁剪多餘部分

Apply threadlocker
使用螺絲防鬆膠




Apply grease
使用潤滑油膏(黃油)

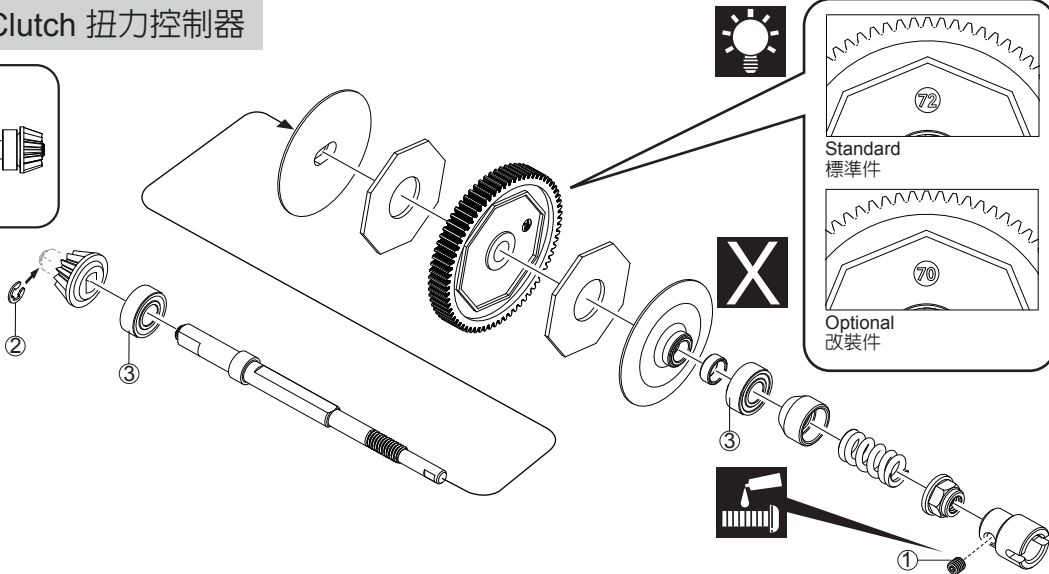
STEP 1 Front Differential 前差速組 / Rear Differential 後差速組






-  8
① 2.5x12mm F/H Philip Machine Screw
平頭十字螺絲
-  4
② 8x14x4mm Ball Bearing
軸承
-  4
③ 3x5mm Washer
墊圈
-  4
④ 5x8mm Washer
墊圈
-  4
⑤ 4.4x0.9mm O-Ring
O型環
-  1
⑥ 3x19mm Pin
銷



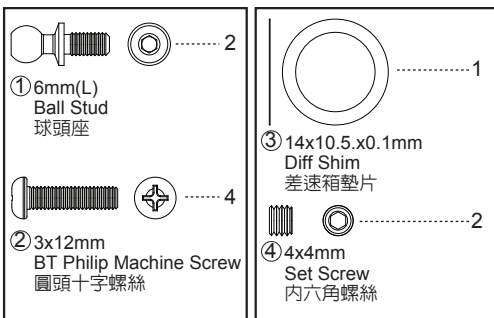
STEP 2 Slipper Clutch 扭力控制器

- Side View
側視圖
-
-  1
① 3x3mm Set Screw
無頭內六角螺絲
 -  1
② 2.5 mm E-clip
E型扣環
 -  2
③ 5x11x4 mm Ball Bearing
軸承



 Hint 組裝提示	 Apply grease 使用潤滑油膏(黃油)	 Assemble as many times as specified 依指示組裝所需數量	 Must be purchased separately 改裝品需另購
 Apply threadlocker 使用螺絲防鬆膠			

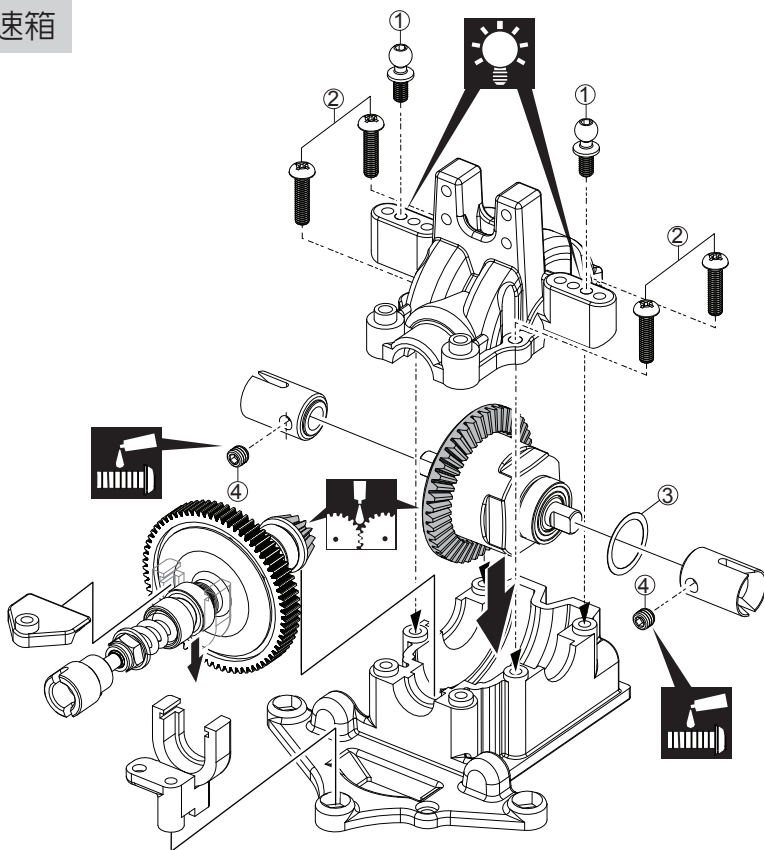
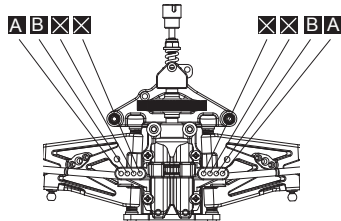
STEP3 Rear Differential Unit 後差速箱



Also see P.5
另參考第5頁

Camber Adjustment
外傾角調整

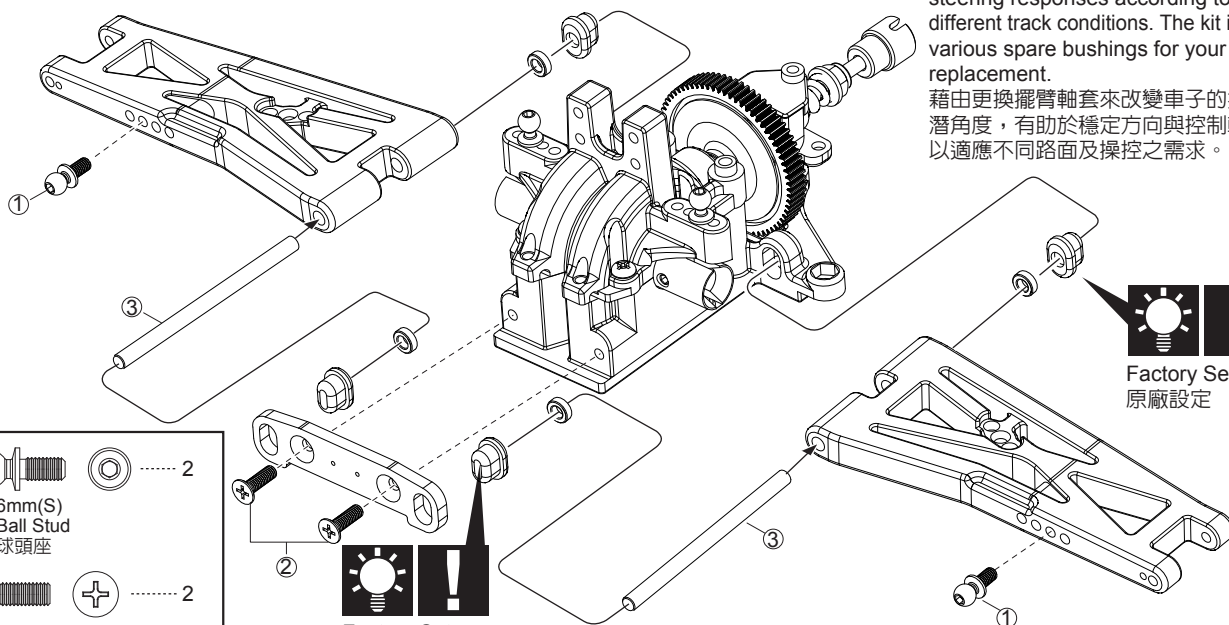
- For Ready Set Camber Linkage
- For Optional Turnbuckle Linkage
- Not Recommended Set Up
- 適用原廠固定式上臂拉桿
- 適用改裝可調式上臂拉桿
- 非原廠建議調整孔位



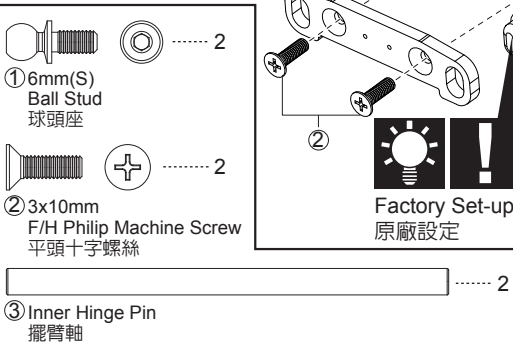
STEP4 Rear Suspension 後擺臂懸吊組

By replacing the suspension arm mount bushings (setup of Anti-Squat Angle), you can acquire different handling and steering responses according to the different track conditions. The kit included various spare bushings for your further replacement.

藉由更換擺臂軸套來改變車子的擺臂防潛角度，有助於穩定方向與控制轉向，以適應不同路面及操控之需求。



Factory Set-up
原廠設定



Factory Set-up
原廠設定

Apply grease
使用潤滑油膏(黃油)



Hint
組裝提示

Pay close attention here
注意組裝步驟

Apply threadlocker
使用螺絲防鬆膠

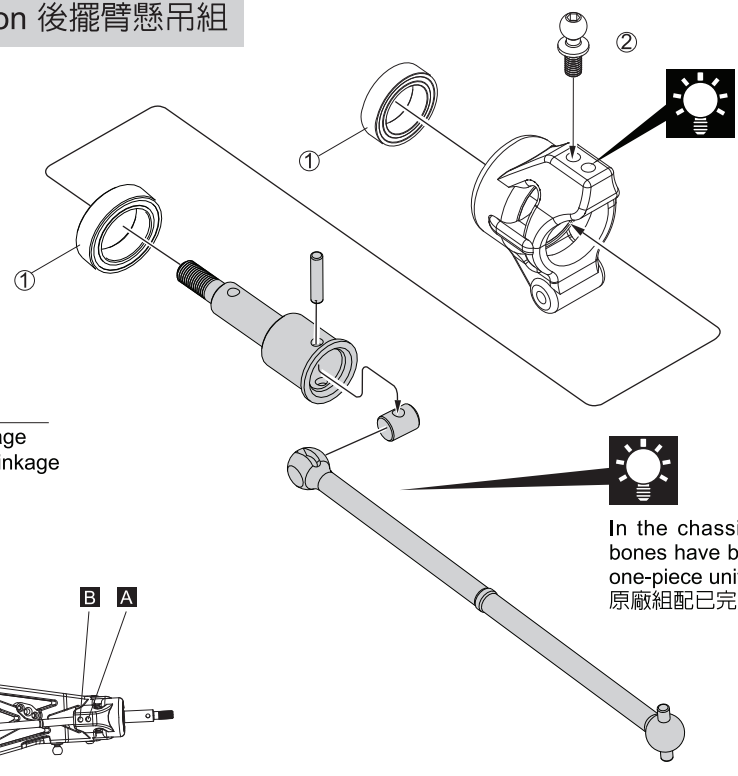
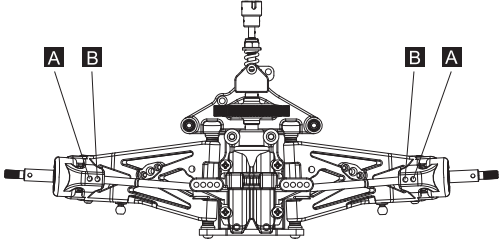
STEP4 Rear Suspension 後擺臂懸吊組


x2

-  4
- ① 10x15x4mm Ball Bearing 軸承
-  2
- ② 6mm(L) Ball Stud 球頭座

 **Camber Adjustment**
外傾角調整

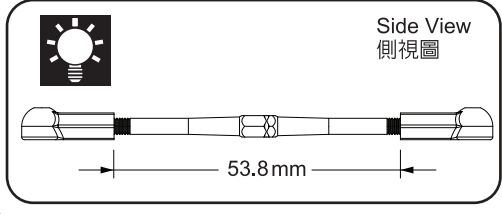
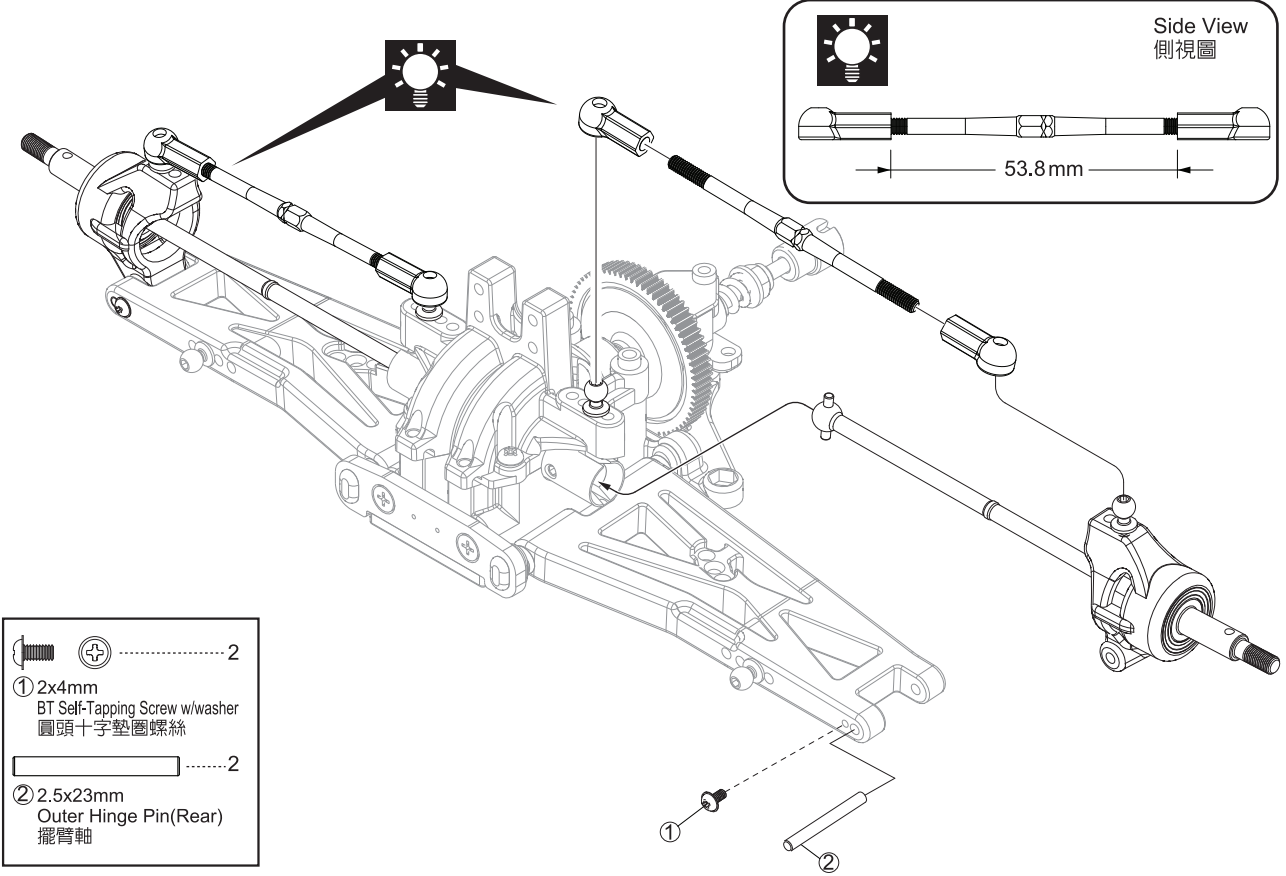
A B For Ready Set Camber Linkage
A B For Optional Turnbuckle Linkage
A 適用原廠固定式上臂拉桿
A B 適用改裝可調式上臂拉桿



 In the chassis set, these dog bones have been assembled in one-piece unit. 原廠組配已完成

STEP4 Rear Suspension 後擺臂懸吊組

L R







-  2
- ① 2x4mm BT Self-Tapping Screw w/washer 圓頭十字墊圈螺絲
-  2
- ② 2.5x23mm Outer Hinge Pin(Rear) 擺臂軸

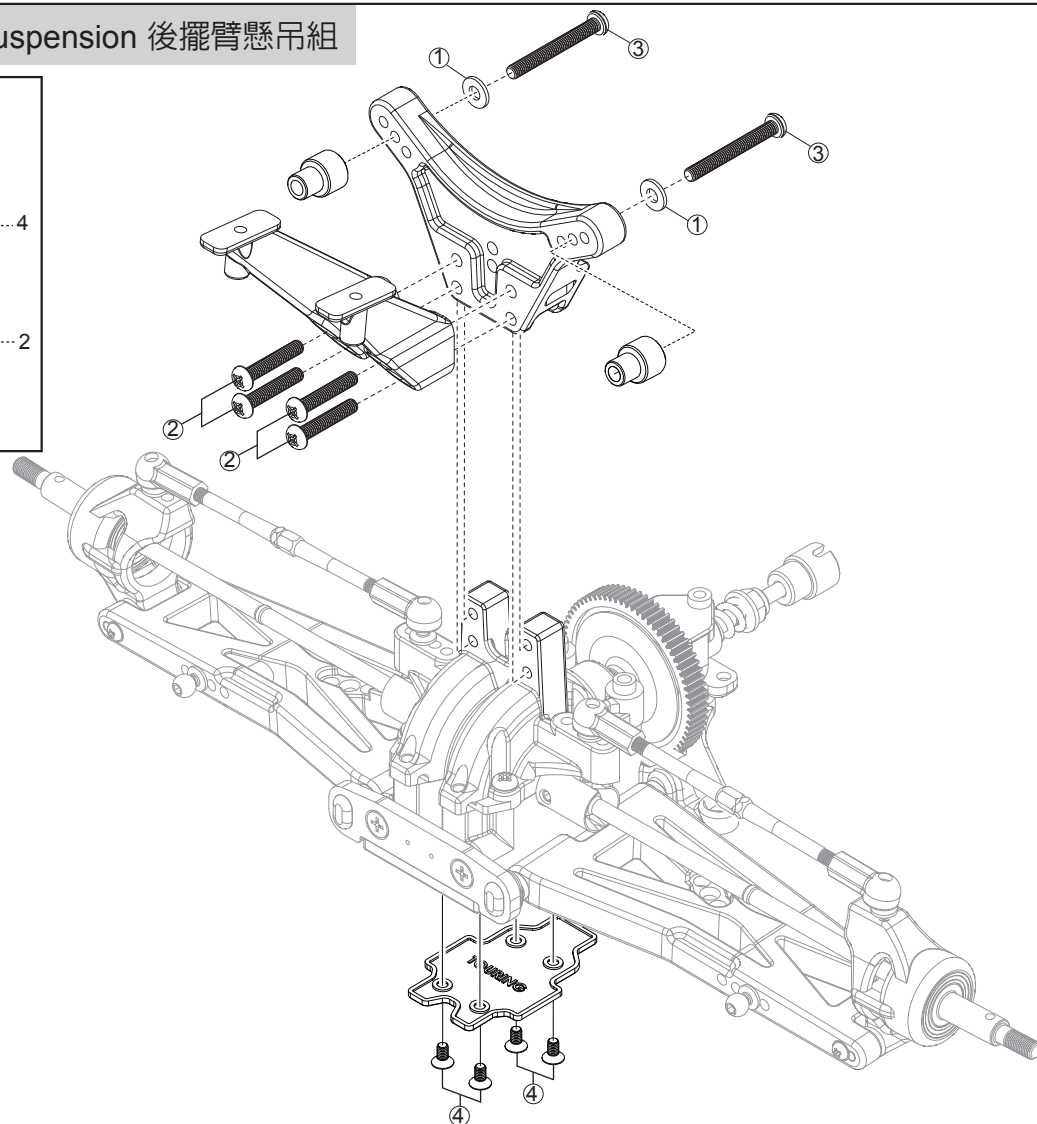
 **Hint**
組裝提示

L R Assemble left and right side the same way
左右側組件相同




x2 Assemble as many times as specified
依指示組裝所需數量

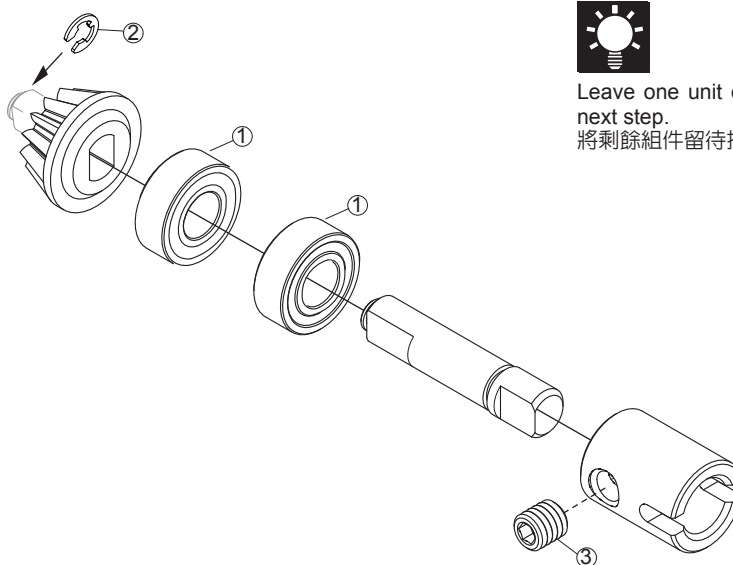
STEP4 Rear Suspension 後擺臂懸吊組

-  2
- ① 3mm Washer 墊圈
-  4
- ② 3x16 mm BT Philip Machine Screw 圓頭十字螺絲
-  2
- ③ 3x25 mm BT Philip Machine Screw 圓頭十字螺絲
-  4
- ④ 2.5x6 mm F/H Philip Machine Screw 平頭十字螺絲



STEP5 Front Differential Unit 前差速箱

-  2
- ① 5x11x4 mm Ball Bearing 軸承
-  1
- ② 2.5mm E-clip E型扣環
-  1
- ③ 4x3mm Set Screw 無頭內六角固定螺絲



Leave one unit of drive axle for next step.
將剩餘組件留待接下步驟組裝

 Hint
組裝提示

STEP5 Front Differential Unit 前差速箱

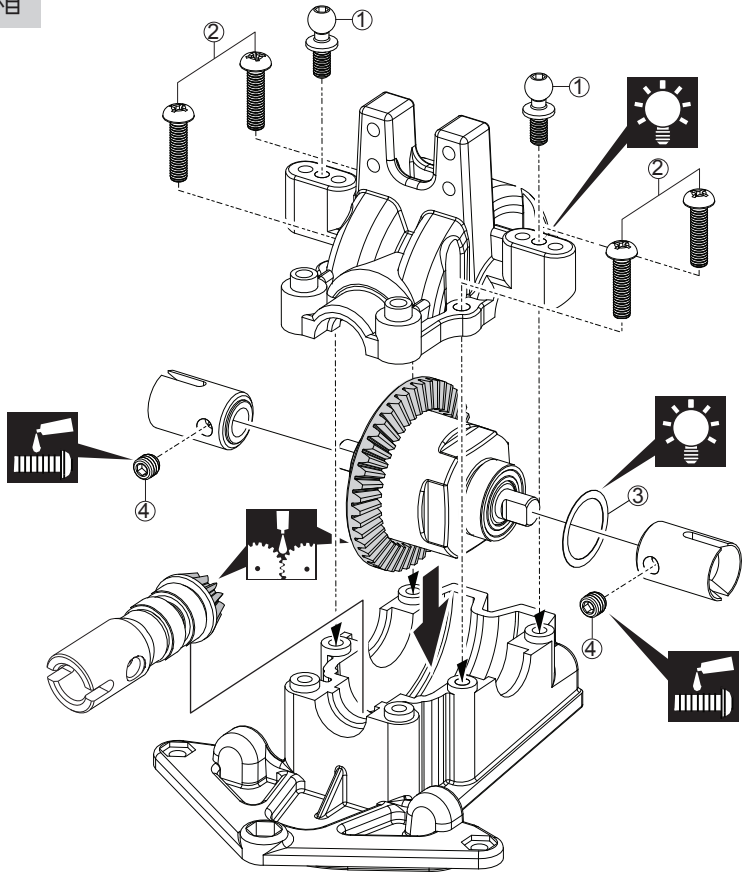
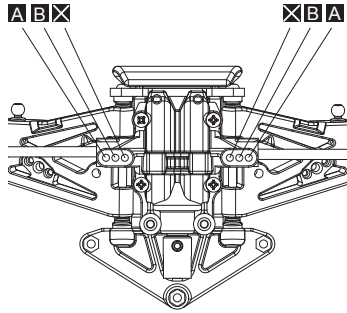
- ① 6mm(L) Ball Stud 球頭座
- ② 3x12mm BT Philip Machine Screw 圓頭十字螺絲

- ③ 14x10.5x0.1mm Diff Shim 差速箱墊片
- ④ 4x4mm Set Screw 內六角螺絲



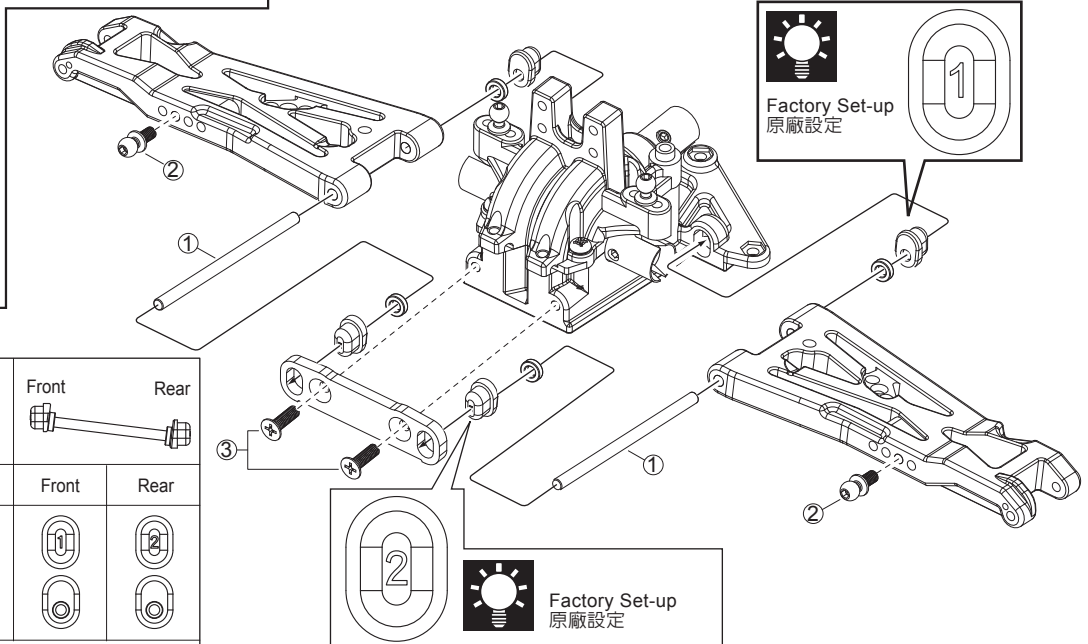
Camber Adjustment
外傾角調整

- B For Ready Set Camber Linkage
- A B For Optional Turnbuckle Linkage
- X Not Recommended Set Up
- B 適用原廠固定式上臂拉桿
- A B 適用改裝可調式上臂拉桿
- X 非原廠建議調整孔位



STEP6 Front Suspension 前擺臂懸吊組

- ① Inner hinge Pin 擺臂軸
- ② 6mm(S) Ball Stud 球頭座
- ③ 3x10mm F/H Philip Machine Screw 平頭十字螺絲



Anti-Squat Adjustment 防潛角度調整	Front	Rear	Front	Rear
arm mount bushings 擺臂軸套	Front	Rear	Front	Rear
Track	Low Speed Track ← → High Speed Track			
路況	多彎 ← → 高速路面			

! Always adjust the front and rear bushings at the same time. Your car may not run stable if front and rear bushings are unbalanced.
調整時請同時更換前後擺臂軸套。不平衡的設定將增加車輛行駛的不穩定性。

Hint
組裝提示

Apply grease
使用潤滑油膏(黃油)

Apply threadlocker
使用螺絲防鬆膠

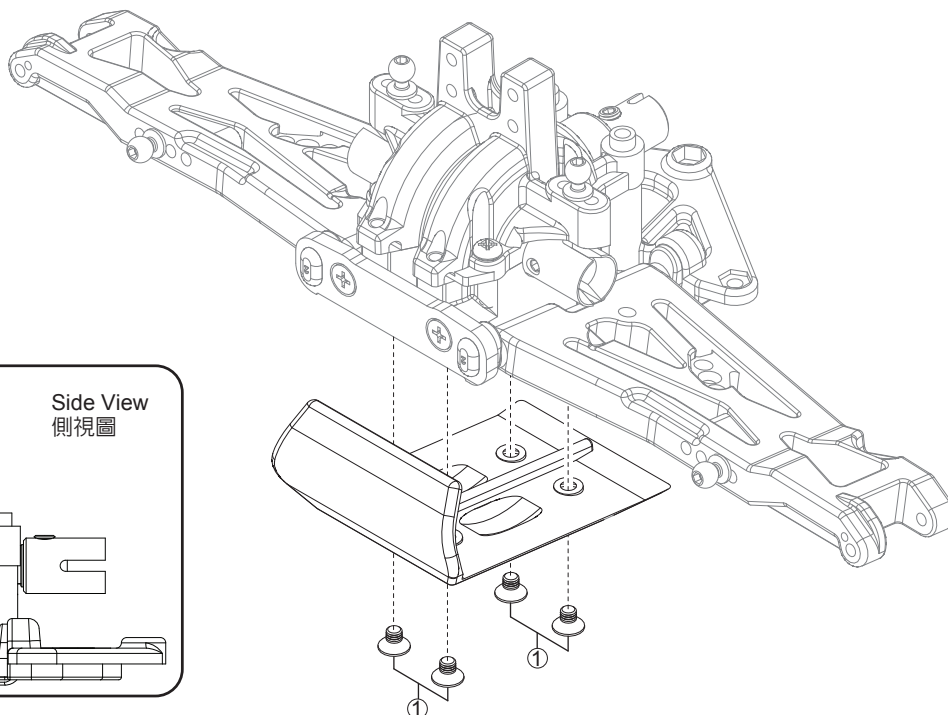
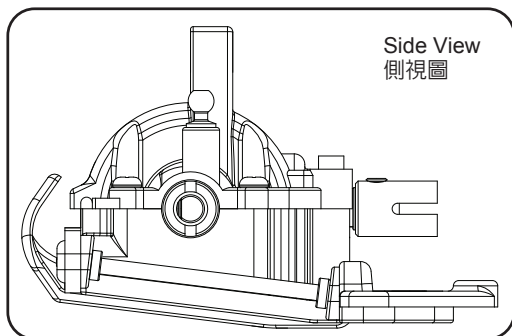
! Pay close attention here
注意組裝步驟

STEP6

Front Suspension 前擺臂懸吊組

〈Front Bumper〉
〈前防撞板〉




- 
- 
- 4
-
- ① 3x5 mm
-
- F/H Philip Machine Screw
-
- 平頭十字螺絲



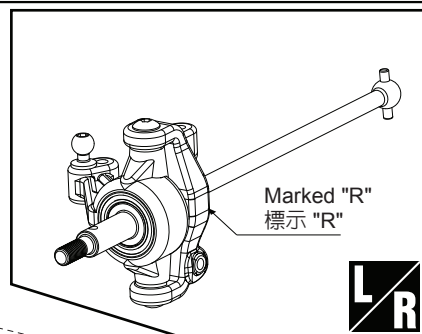
STEP6

Front Suspension 前擺臂懸吊組

〈For Left〉
〈左側組件〉

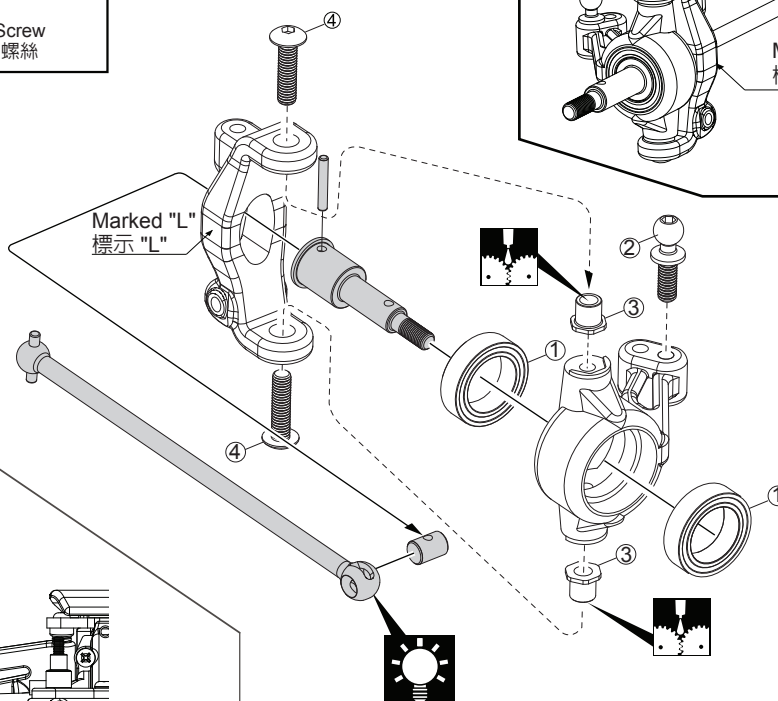
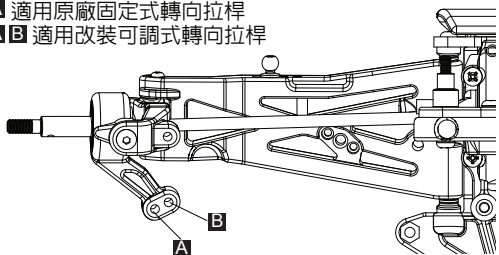
- 
- 4
-
- ① 10x15x4 mm
-
- Ball Bearing
-
- 軸承
-
- 
- 2
-
- ② 6mm(L)
-
- Ball Stud
-
- 球頭座
-
- 
- 4
-
- ③ Caster Block Bushing
-
- C型輪座

- 
- 4
-
- ④ 3x12 mm
-
- BT Machine Screw
-
- 半圓頭內六角螺絲




Toe Adjustment
前束角調整

- A** For Ready Set Steering Linkage
A **B** For Optional Turnbuckle Linkage
A 適用原廠固定式轉向拉桿
A **B** 適用改裝可調式轉向拉桿



In the chassis set,
these dog bones have
been assembled in
one-piece unit.
原廠組配已完成

 Assemble left and right side the same way
左右側組件相同

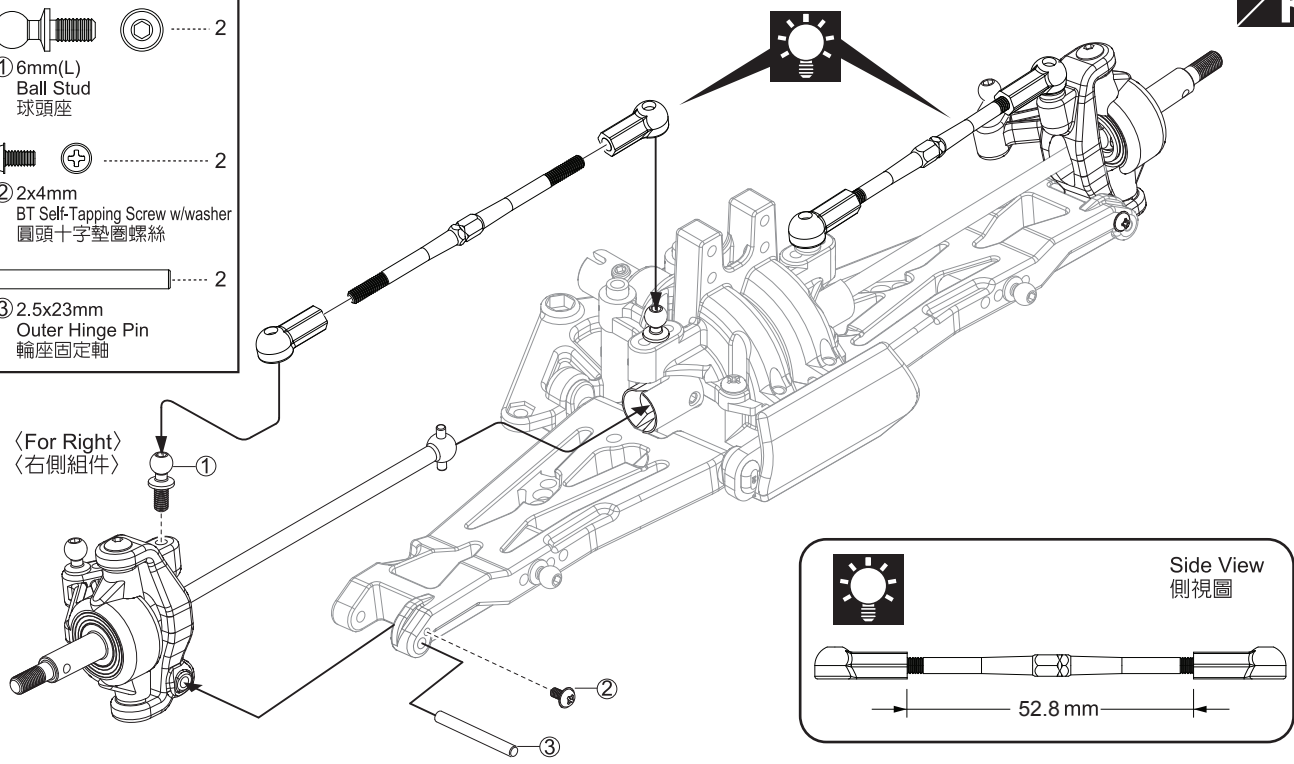
 Hint
組裝提示

 Apply grease
使用潤滑油膏(黃油)

STEP6 Front Suspension 前擺臂懸吊組

L/R

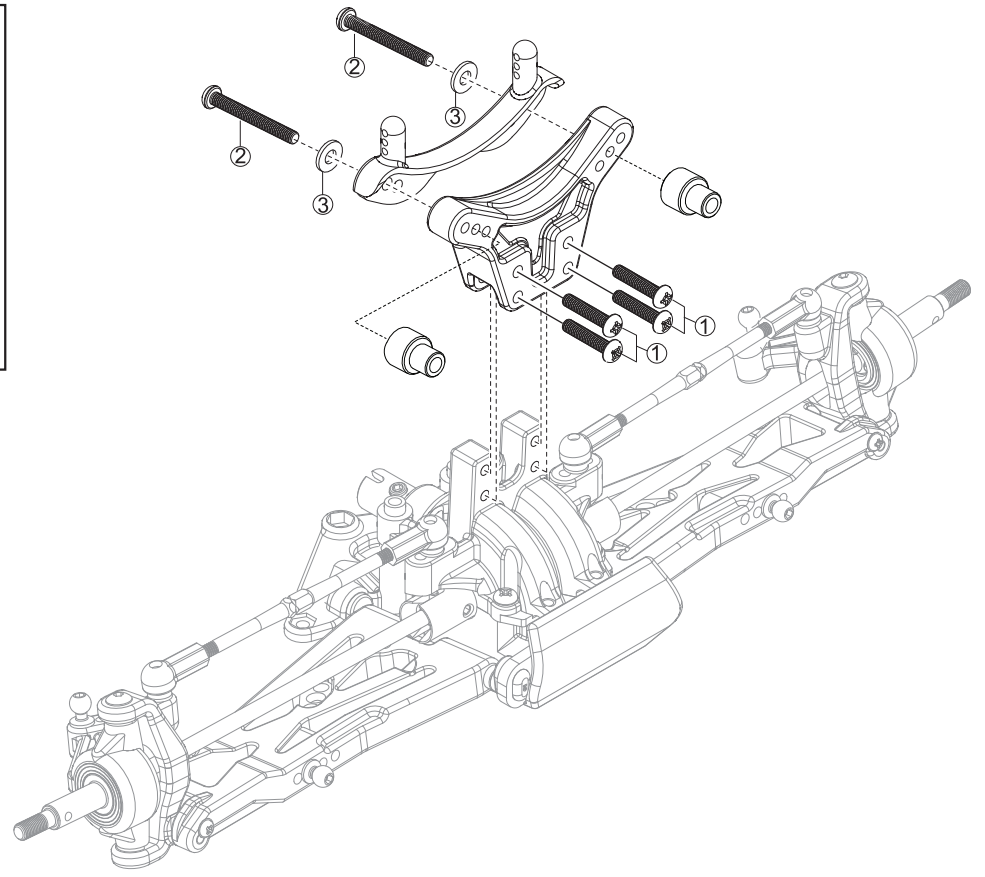
- ① 6mm(L) Ball Stud 球頭座
- ② 2x4mm BT Self-Tapping Screw w/washer 圓頭十字墊圈螺絲
- ③ 2.5x23mm Outer Hinge Pin 輪座固定軸



STEP6 Front Suspension 前擺臂懸吊組

(Front Shock Tower) (前避震器支架)

- ① 3x14mm BT Philip Machine Screw 圓頭十字螺絲
- ② 3x25mm BT Philip Machine Screw 圓頭十字螺絲
- ③ 3mm Washer 墊圈



L/R Assemble left and right side the same way 左右側組件相同

STEP7 Shock Absorber 避震器組

① 2.5mm E-Clips E字扣

② Shock Eyelet 避震軸球頭

③ 2.8x1.9 mm O-Ring O型環

④ Shock Shaft 避震器軸

⑤ Shock Shaft 避震器軸

Attach the shock eyelet onto the shock shaft until it reaches the mark line on the shaft.
將避震球器頭鎖附於芯軸直到球頭上緣到達刻線。

Cover the shaft with cloth before gripping it with pliers.
組裝避震球頭時，可以用布料包覆芯軸，以避免芯軸被尖嘴鉗刮傷。

Front x2 前2組

Rear x2 後2組

oil Pull down the piston and slowly fill in the silicon oil. The factory set-up of the shock is #500 of silicon oil for the front and rear shock absorbers.
重新裝填矽油時，請先將活塞及避震軸下拉，然後緩注入避震器矽油于套筒內。原廠避震器設定為前後避震器皆使用#500號矽油。

silicon oil 矽油

Piston 活塞

Then gently move the shaft/piston up and down to get rid of the bubbles.
緩慢地將活塞及避震軸上下移動使得套筒之氣泡能快點消失。

Add silicon oil one more time up to the brim.
等所有氣泡都消失後再將液面補滿。

Put the shock bladder onto the shock body, wipe off excess oil and tighten the shock cap.
將避震器封套置於套筒上端並下壓結合，擦拭多餘之矽油並鎖上避震器上蓋。

x4 Ensure the piston moves smoothly 最後再確認避震器活塞是否移動順暢無阻。

1mm

2mm

4mm

6mm

Hint Use 6 mm preload spacer for front. Use 8 mm preload spacer for rear.
使用6mm避震器套筒調整夾片來調整避震器彈簧之鬆緊度。

Front x2 前2組

Rear x2 後2組

x2

Compress the spring and install spring cup.
將下定位套固定於彈簧下緣。

x4

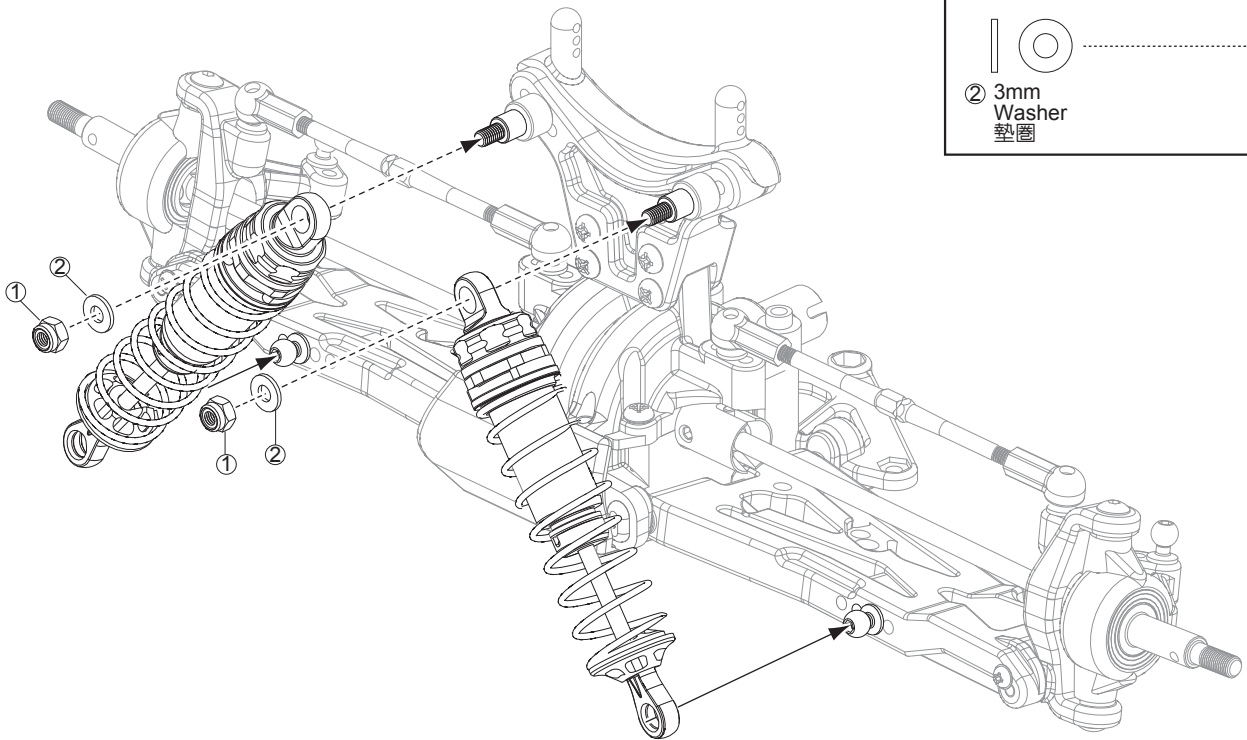
Hint 組裝提示





oil Apply silicon oil 使用模型專用矽油

x2 **x4** Assemble as many times as specified 依指示組裝所需數量

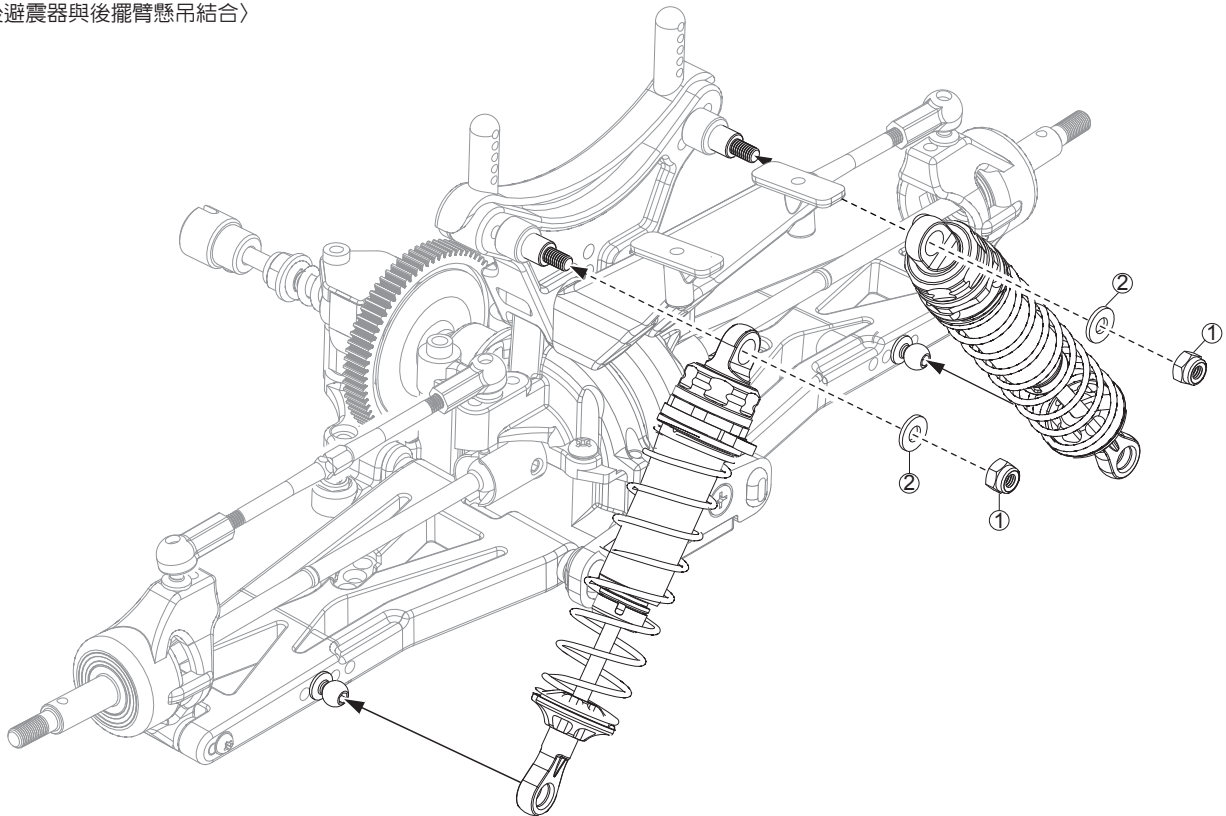
STEP7 Shock Absorber 避震器組

〈Front Shock Absorbers〉
 〈將前避震器與前擺臂懸吊結合〉



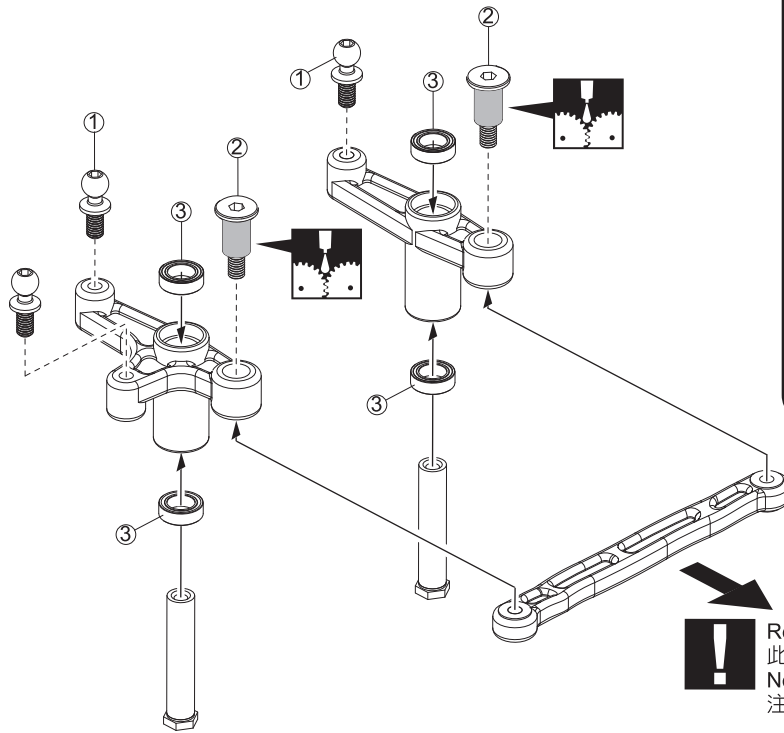
- | | | |
|---|---|--------|
|  |  |4 |
| ① M3 Lock Nut
止鬆螺帽 | | |
|  |  |4 |
| ② 3mm Washer
墊圈 | | |

〈Rear Shock Absorbers〉
 〈將後避震器與後擺臂懸吊結合〉

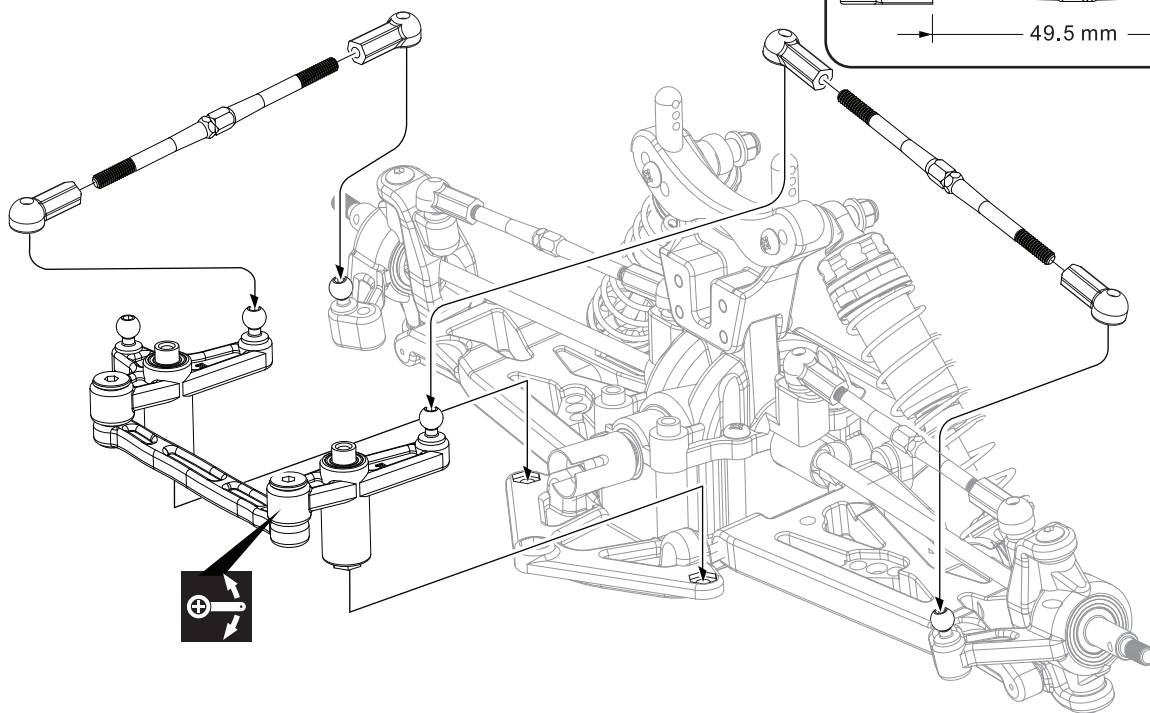


STEP8 Steering Bellcrank 轉向曲柄組

- ① 6mm(L) Ball Stud 球頭座
- ② Swing Post Screw 轉向曲柄固定螺絲
- ③ 5x8x2.5mm Ball Bearing 軸承



STEP8 Steering Bellcrank 轉向曲柄組



Apply grease
使用潤滑油膏 (黃油)

Pay close attention here
注意組裝步驟

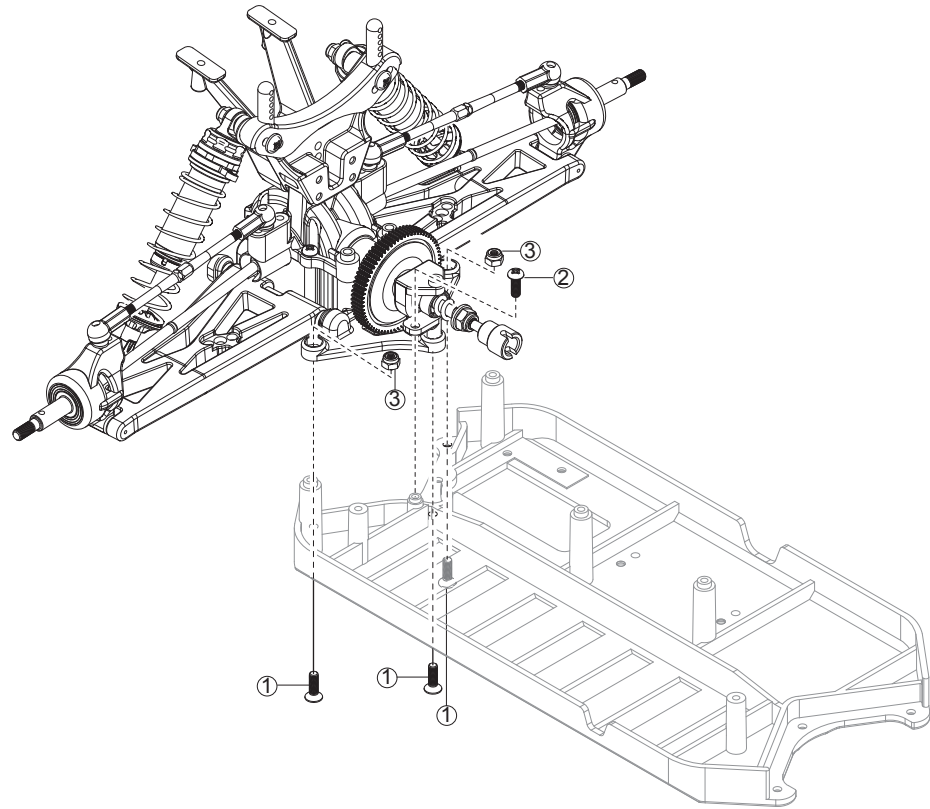
Ensure smooth, non-binding movement
when assembling
確認組件靈活度

STEP9

Installation of Rear End 結合後擺臂懸吊組

〈Rear Suspension〉
〈將後擺臂懸吊組結合於底板上〉

- ① 3x10mm
F/H Philip Machine Screw
平頭十字螺絲
- ② 3x8mm
BT Philip Machine Screw
圓頭十字螺絲
- ③ M3 Lock Nut
止鬆螺帽

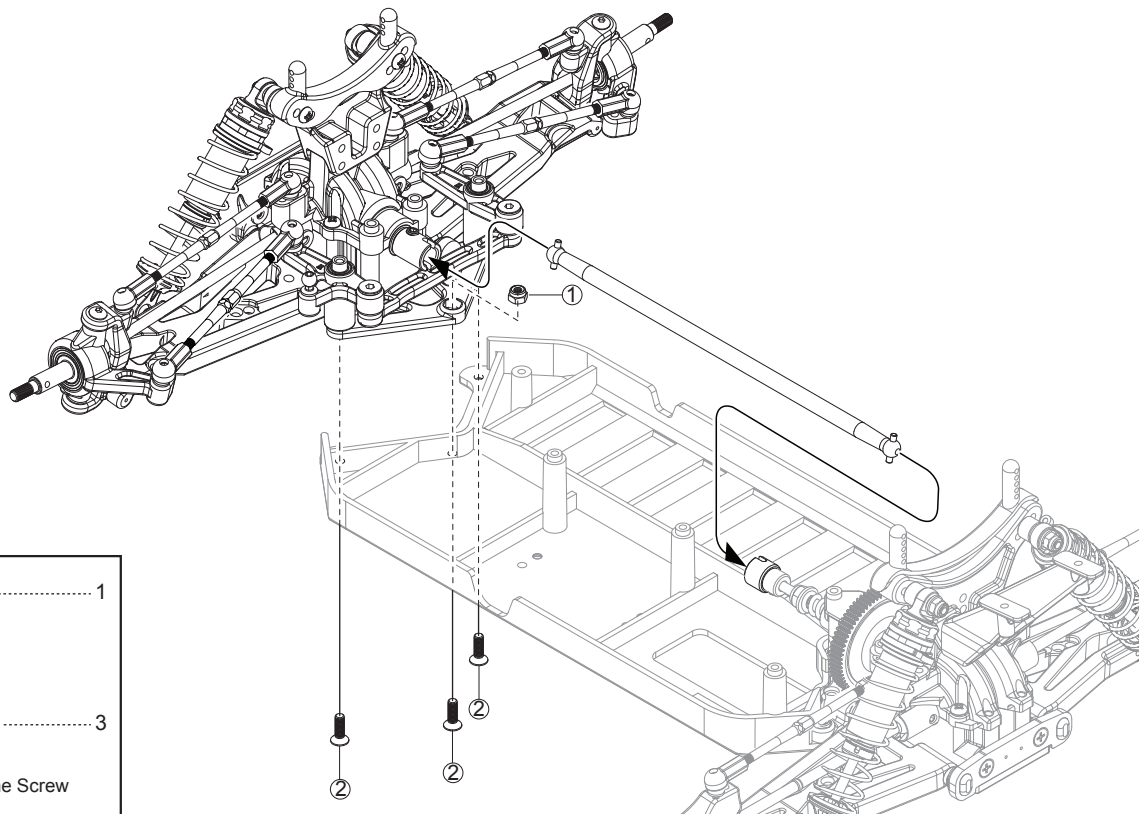


STEP10

Installation of Front End 結合前擺臂懸吊組

〈Front Suspension〉
〈將前擺臂懸吊組結合於底板上〉

- ① M3 Lock Nut
止鬆螺帽
- ② 3x10mm
F/H Philip Machine Screw
平頭十字螺絲



STEP11 Motor Pinion Gear 馬達驅動齒

- ① 2.5x6mm F/H Self-Tapping Screw 平頭十字螺絲 2
- ② 4x10mm Socket Hex Machine Screw 內六角固定螺絲 1
- ③ 3x4mm BT Machine Screw 半圓頭內六角螺絲 2

- ④ 3mm Washer 墊圈 1

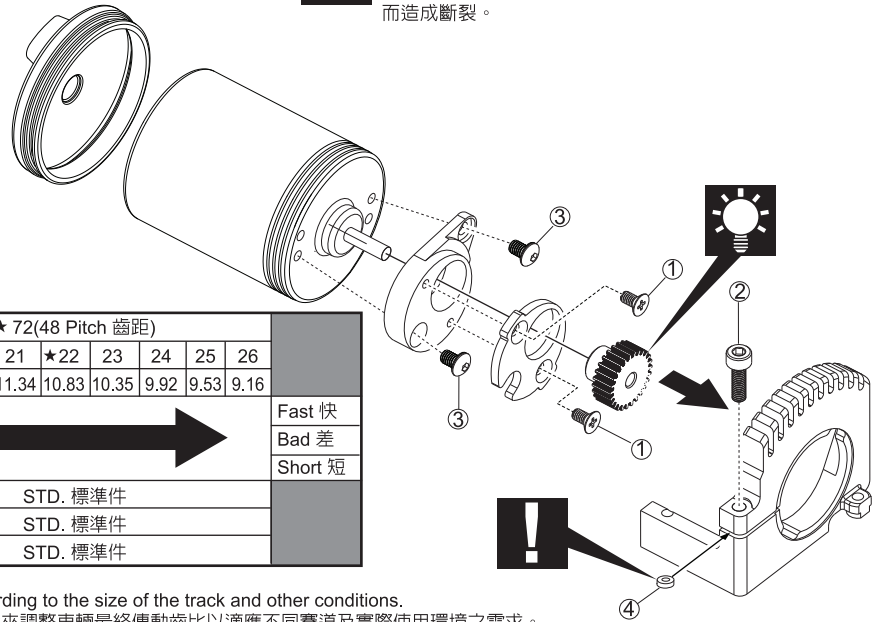


Gear Ratio Formula
齒輪比計算公式

$$\left(\frac{\text{Spur Gear Teeth}}{\text{Pinion Gear Teeth}} \times 3.3077 \right) : 1$$



Note: insert a washer into the gap to avoid breakage of motor mount caused by overtightening the screw.
注意確實裝入墊圈，以保護馬達固定座不因固定螺絲鎖附過緊而造成斷裂。



Spur Gear 大齒盤齒數		★ 72(48 Pitch 齒距)								
Pinion Gear 馬達驅動齒數		19	20	21	★22	23	24	25	26	
Final Gear Ratio 最終傳動齒比		12.53	11.91	11.34	10.83	10.35	9.92	9.53	9.16	
Max. Speed 極速	Slow 慢	←————→								Fast 快
Acceleration 加速	Good 佳									Bad 差
Running Time 行駛時間	Long 長									Short 短
Fits Chassis 適用底板		STD. 標準件								
Fits Upper Deck 適用二樓板		STD. 標準件								
Fits Motor MNT 適用馬達固定座		STD. 標準件								

Adjust the gear ratio by changing pinion gears according to the size of the track and other conditions.
藉由更換不同大齒盤齒數與馬達驅動齒數之搭配組合來調整車輛最終傳動齒比以適應不同賽道及實際使用環境之需求。

★ SPARROWHAWK XXT RTR is equipped with 72T spur gear and 22T pinion gear. Thunder Tiger also provides 19T/20T/21T/23T/24T/25T/26T racing pinion gears as optional parts. For other gear ratios, please find optional gears with standard 48pitch from the aftermarket parts.

★ SPARROWHAWK XXT RTR 標準齒數比為 72T/22T，雷虎科技亦另提供 19T/20T/21T/23T/24T/25T/26T 之改裝馬達齒供玩家改裝需求。
請注意！如需要更多競速齒比搭配，在選購市售改裝馬達齒及大齒盤時需選購標準48P齒距之改裝件方能安裝於本車款上。

STEP12 Installation of Motor Mount 結合馬達組

- ① 3x10mm F/H Philip Machine Screw 平頭十字螺絲 3



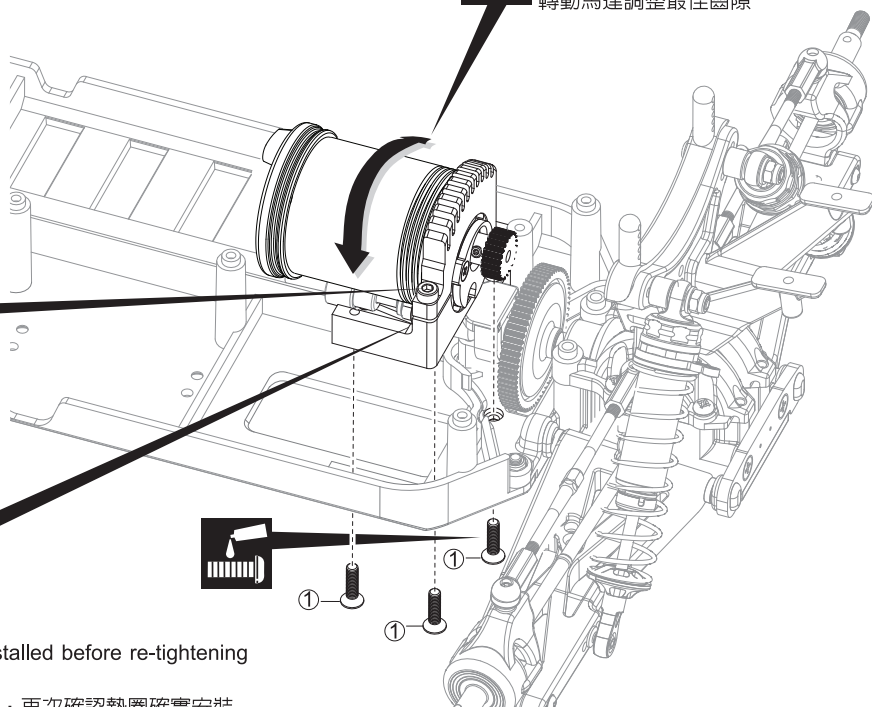
Turn the motor to find proper gear mesh, the spur gear should spin smoothly after adjusting.
轉動馬達調整最佳齒隙



Tighten the motor mount screw last.
調整完成後再鎖附螺絲



Note the washer is installed before re-tightening the screw.
鎖附馬達固定座螺絲前，再次確認墊圈確實安裝



Hint
組裝提示



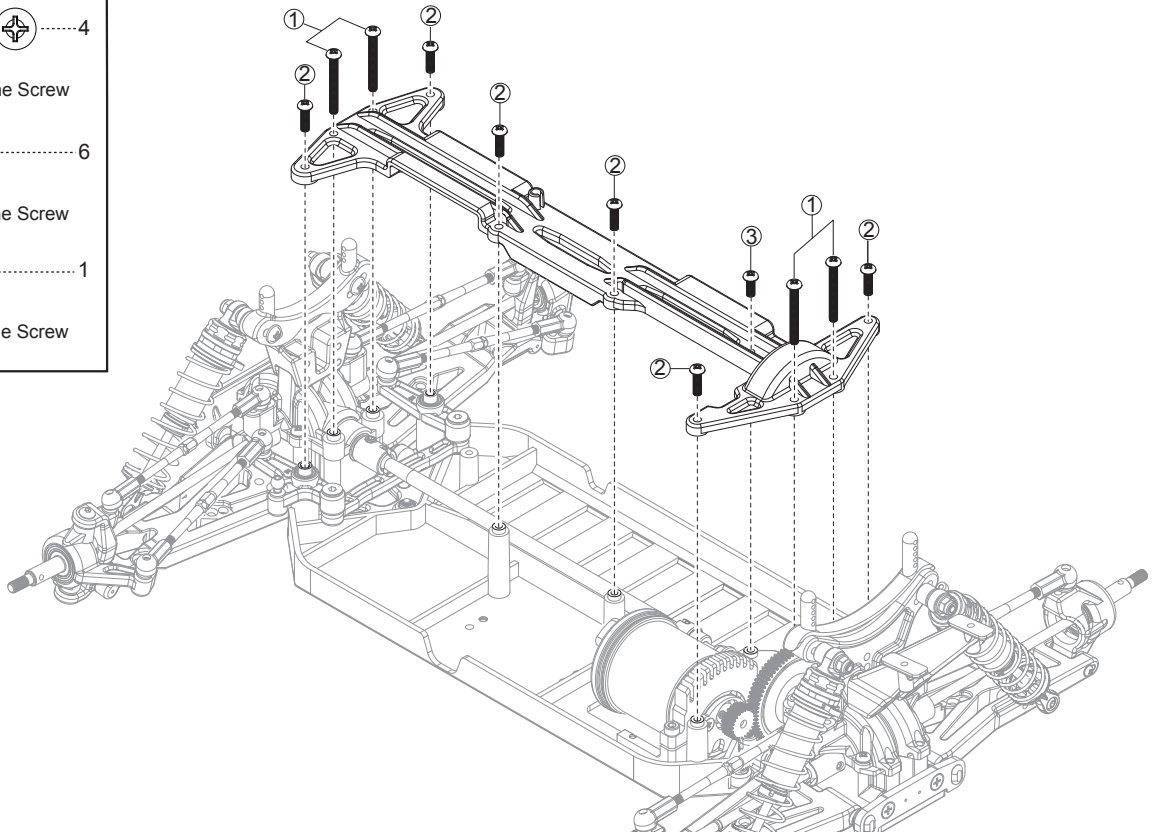
Pay close attention here
注意組裝步驟



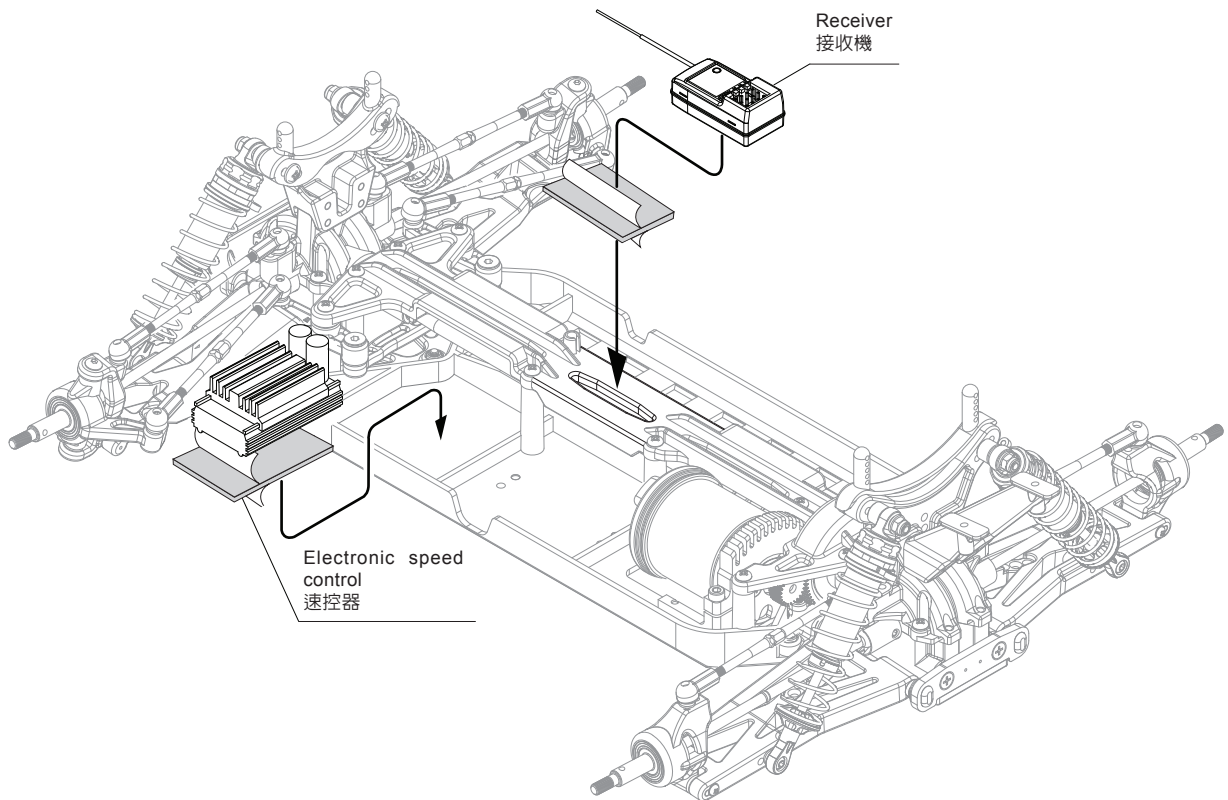
Apply threadlocker
使用螺絲防鬆膠

STEP13 Installation of Top Plate 結合二樓板

- ① 3x18mm
BT Philip Machine Screw
圓頭十字螺絲
- ② 3x8mm
BT Philip Machine Screw
圓頭十字螺絲
- ③ 3x6mm
BT Philip Machine Screw
圓頭十字螺絲

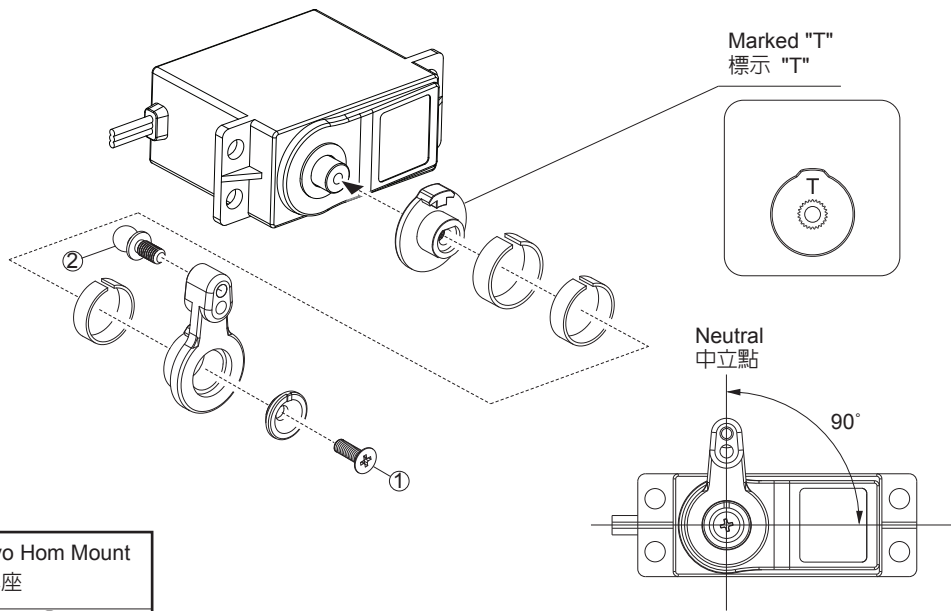


STEP14 Receiver & E.S.C. 接收機與速控器



STEP15 Steering Servo 轉向伺服機

- ① 2.6x10mm F/H Self-Tapping Screw 平頭十字螺絲
- ② 6mm(S) Ball Stud 球頭座

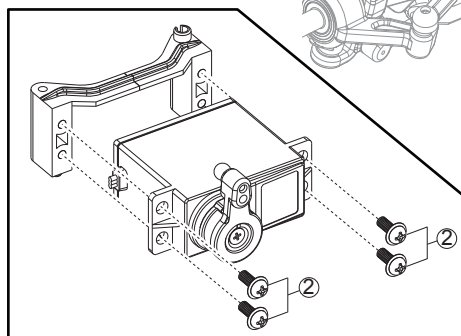
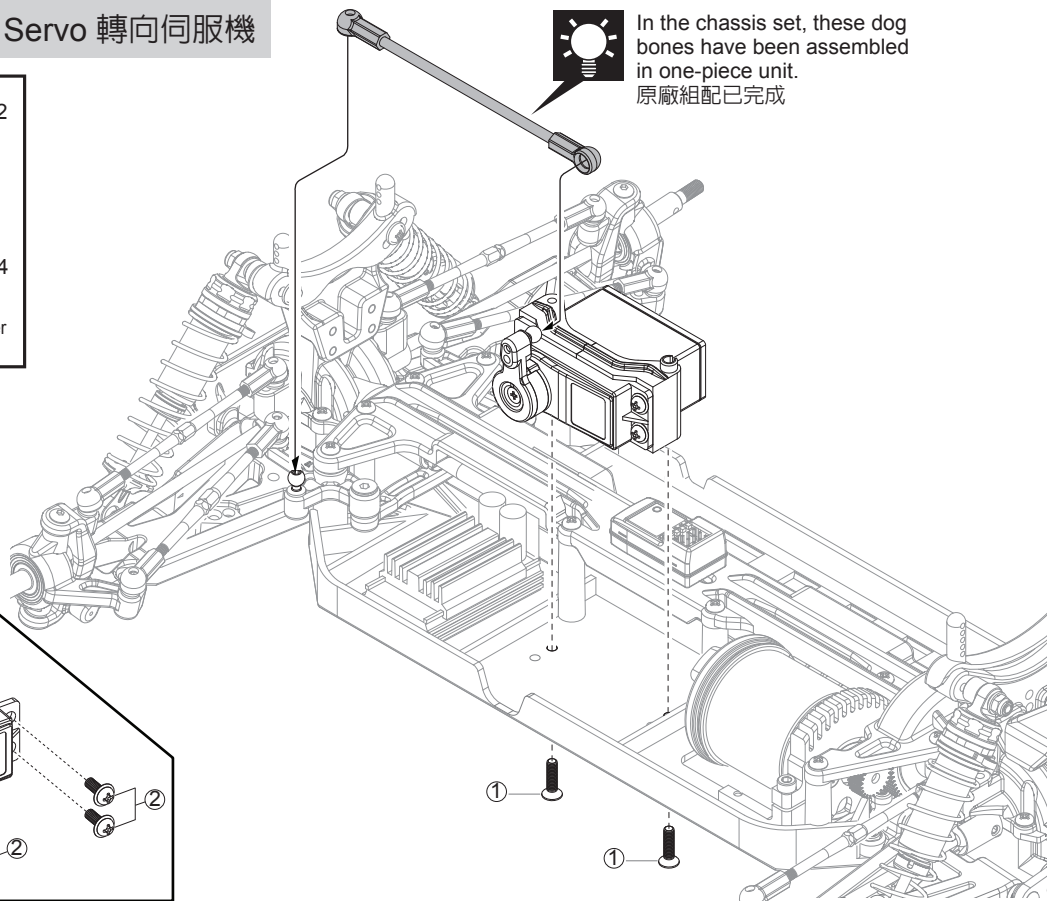


Steering Servo Type 轉向伺服機	Servo Horn Mount 拉桿座
ACE R/C S1903/S2008MG	T
ACE R/C DS1015/DS1313	T
Airtronics / Sanwa / JR / KO	A
Futaba	T
Hitec	H

Marked "T" for Thunder Tiger stock servo. Find the appropriate servo horn mount for your servo from the chart. Install the servo horn arm with the stock mounting screw. See the graphic for the correct neutral angle.
 標示 "T" 搭配原廠伺服機使用。請參考列表找尋適合各家廠牌伺服機所使用之拉桿座，然後配合拉桿鎖附於伺服機上。
 拉桿角度請依圖示調整於中立位置（約90度）。

STEP15 Steering Servo 轉向伺服機

- ① 3x10mm F/H Philip Machine Screw 平頭十字螺絲
- ② 3x8mm BT Self Tapping Screw W/washer 圓頭十字墊圈螺絲



Hint
組裝提示

STEP16 Installation of battery pack 安裝電池

Note direction
注意組裝方向

① 3x12mm
Socket Hex Machine Screw
內六角固定螺絲

② Body Clip
車殼R型插銷

Must be purchased separately
改裝品需另購

STEP17 Tire/Wheels 輪胎及輪轂

Outside
外側

Inside
內側

Tire insert foam
輪胎海綿內襯

C.A.

x4

Install the tire onto the wheel. Glue the tire to the wheel with instant glue in four spots around the tire on both sides.
將輪胎（含內襯）與輪轂結合並在胎緣內側點上快乾膠黏合。

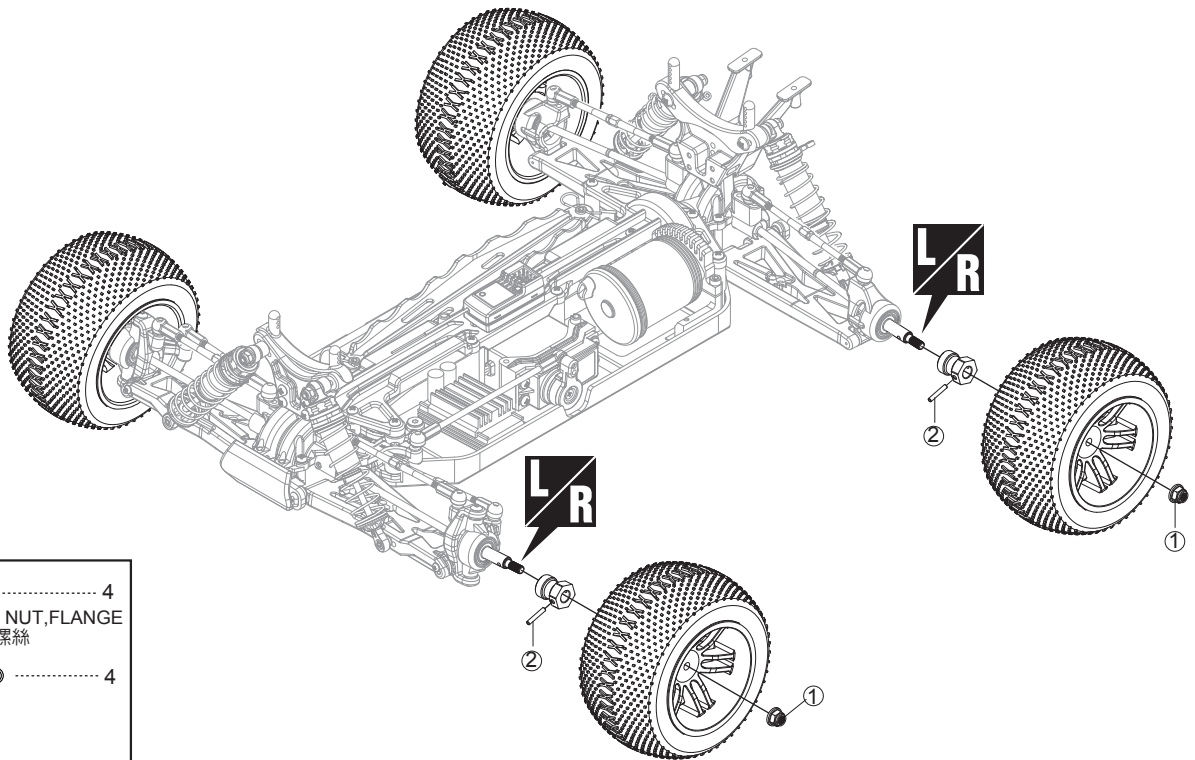
Warning: Follow the adhesive instructions for proper use and safety. Wear eye and hand protection.
注意！！使用快乾膠時請注意安全，最好戴上手套及護目鏡以避免危險。

Hint
組裝提示

Apply C.A. Glue
使用快乾膠黏合

Assemble as many times as specified
依指示組裝所需數量

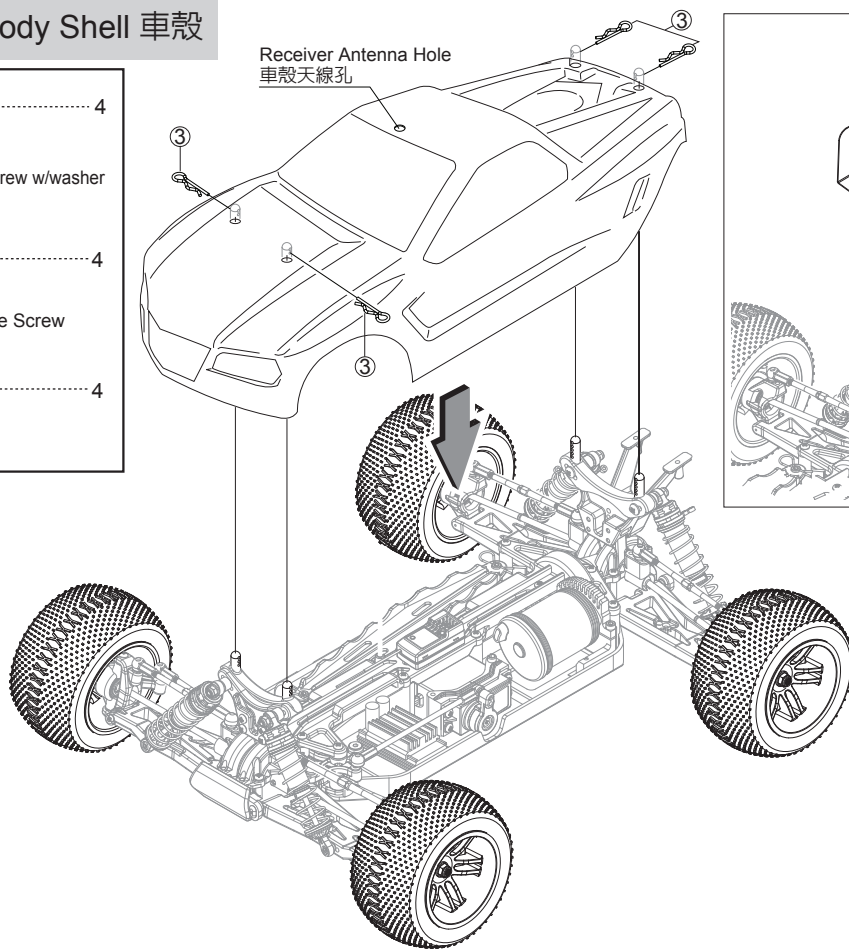
STEP17 Tire/Wheels 輪胎及輪轂



- 4
① M4 LOCK NUT, FLANGE
尼龍墊圈螺絲
- 4
② 2x10mm
Pin
銷

STEP18 Body Shell 車殼

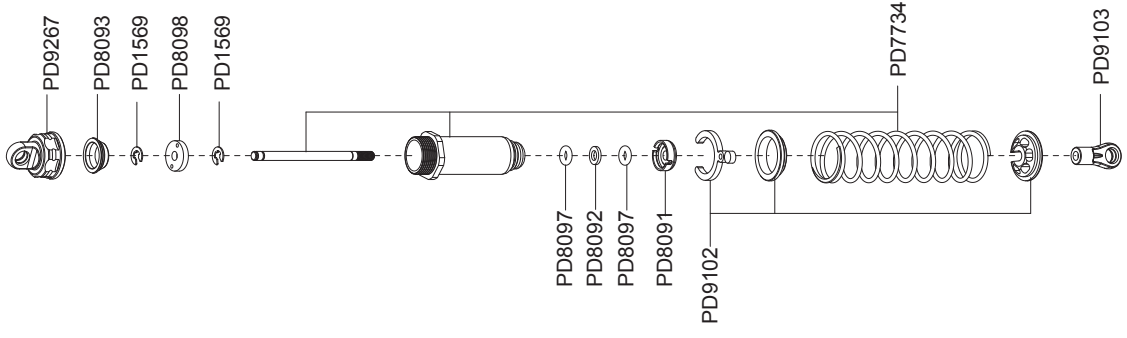
- 4
① 3x8mm
BT Self-Tapping Screw w/washer
圓頭十字墊圈螺絲
- 4
② 3x20mm
F/H Philip Machine Screw
平頭十字螺絲
- 4
③ Body Clip
車殼R型插銷



Assemble left and right side the same way
左右側組件相同

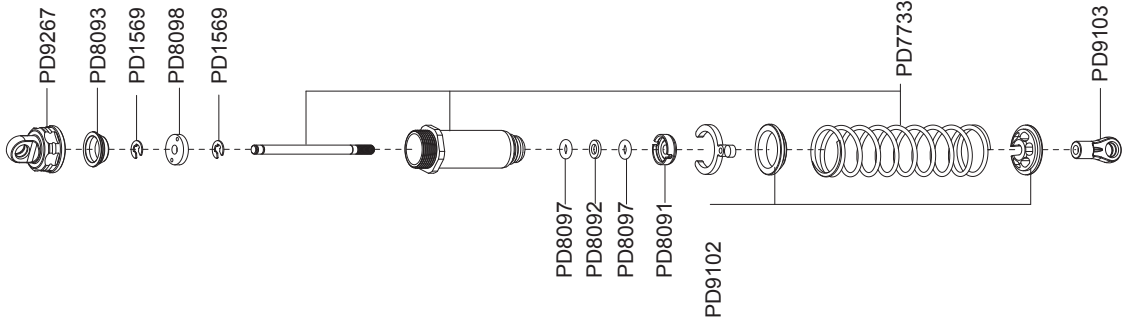
REAR SHOCK ASSEMBLY

PD9265

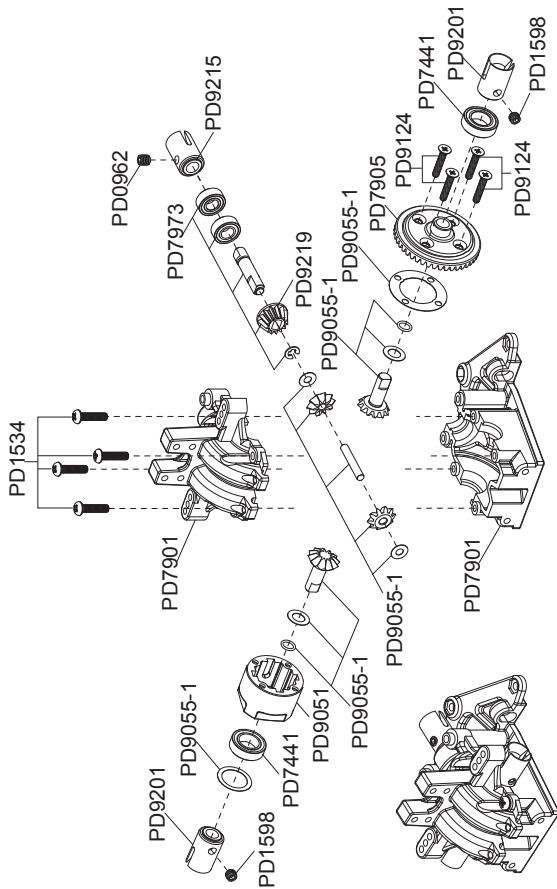


FRONT SHOCK ASSEMBLY

PD9266



FRONT DIFF ASSEMBLY



REAR DIFF ASSEMBLY

